

#### LA-UR-21-23838

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Title: Case Study 2 - Hanford Am Exposure (1976)

Author(s): Schreiber, Stephen Bruce

Clark, David Lewis

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### Case Study 2 -**Hanford Am Exposure** (1976)

Steve Schreiber/David Clark

Actinide Operations/National Security Education Center

LA-UR-21-XXXXX

#### Agenda

- 1. Background
- 2. Simply Difficult Video "Atomic Man"
  - What is accurate?
  - What is missing?
- 3. References
  - The 1976 Hanford Americium Accident (TID-28938/UC-48 January 1979)
  - The Atomic Man: Case Study of the Largest Recorded Am-241 Deposition in a Human (HPS 61<sup>st</sup> Annual Meeting July 2016)
  - Site of the Atomic Man Accident Torn Down (Tri-City Herald, March 31, 2017)
- 4. What changed as a result?
  - At the Hanford Site
  - Across the Complex
  - At Los Alamos



# **Background**



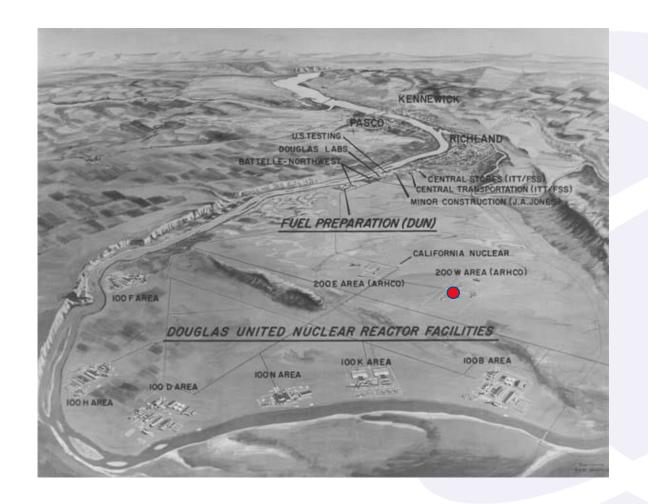
### **Hanford Plutonium Finishing Plant**

- Building 234-5Z or "Z Plant"
- Operational 1949-1989
- Cold War ongoing









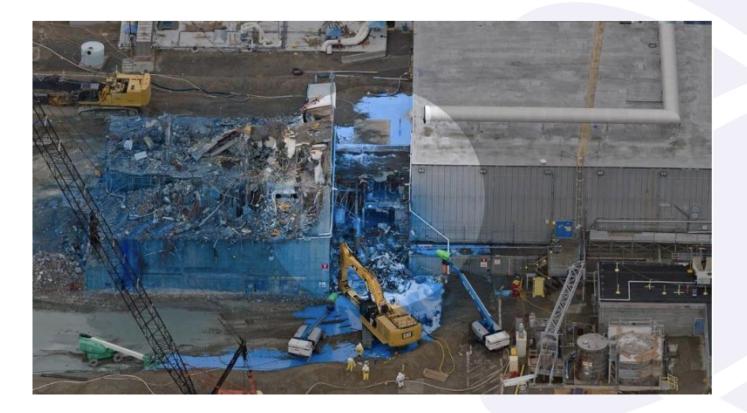


### **Hanford Plutonium Finishing Plant (Building 234-5Z)**



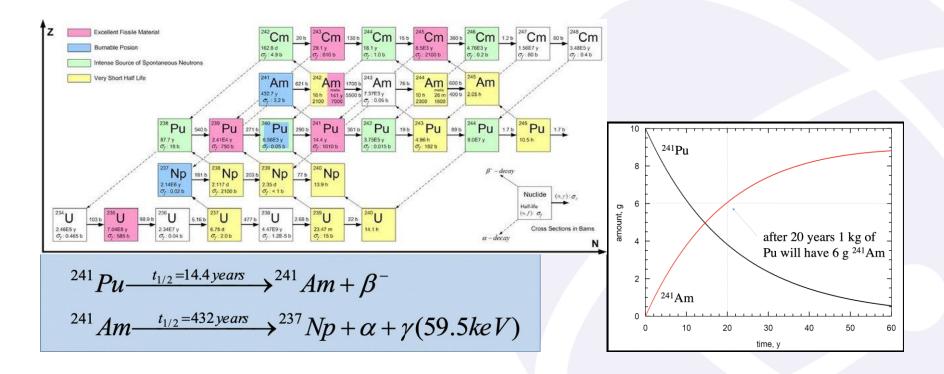


## McClusky room demolition (2017)

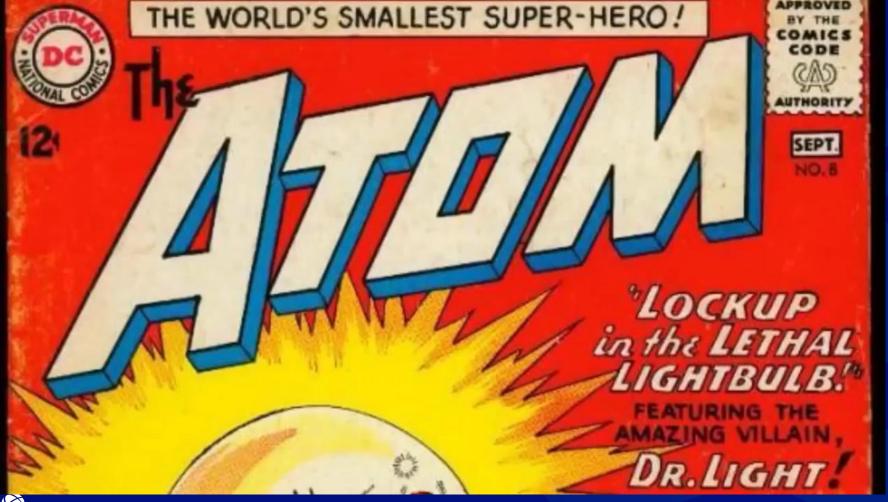




### **Am-241 ingrowth in weapons grade plutonium**





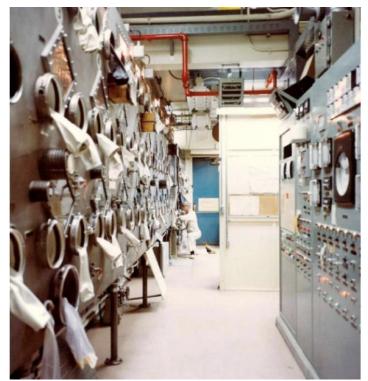


### What is accurate? What is missing?

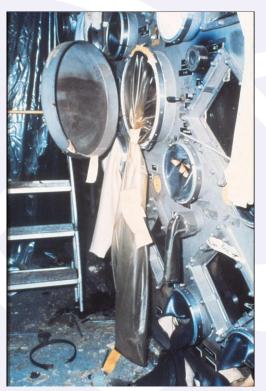
- Timeline should start 4 months before the event with the "industrial action" or strike which left the process in an abnormal condition
- Detailed standard operating procedures (SOP) probably lacking
- Event occurred at 2:25a ("graveyard" shift) which typically has less engineering and management supervision



## McCluskey Room (1976)









### What changed as a result of this event?



#### **Summary of the event**

- Chemical explosion in an ion exchange column within a glove box
- Ion exchange column loaded with 130 g (107MBq, 450 Ci) of <sup>241</sup>Am for 5 months
- Unrecognized buildup of hydrogen gas caused by radiolytic decomposition of the cation resin
- Restarting process by eluting with 7M HNO<sub>3</sub>



#### Worker treatment

- Chelation to remove Pu and Am
- Debriding to remove imbedded glass and plastic
- Radiation exposure to alpha and gamma emitters
- Contamination set off nearby radiation detectors
- Contagious continued to shed radioactive materials for the rest of his life



#### **Process equipment and procedures**

- Solvent extraction vs ion exchange
  - Continuous operation vs batch operation
- Resin design
  - Reillex HPQ specifically for high acid/high radiation environment
  - Glass column cage and pressure relief valve (PRV)
- Process operations
  - Maintain resin wet
  - Maintain resin in low acid
  - Limit time of radioactive material on the resin bed
  - Track the radiation exposure of the resin, replace on a cycle
  - Safe and stable configuration maintained





## **Process equipment and procedures**





### **Questions?**



